



Cluebersynth GEM 4-32 N (H)

Safety Data Sheet

according to the United Nations GHS (Rev. 10, 2023)

Issue date: 15/10/2025

Revision date: 15/10/2025

:

Version: 1.0

SECTION 1: Identification

1.1. GHS Product identifier

Product form	Mixture
Product name	Cluebersynth GEM 4-32 N (H)
Product code	BU ET&A

1.2. Other means of identification

No additional information available

1.3. Recommended use of the chemical and restrictions on use

Use of the substance/mixture	Lubricant
Restrictions on use	For professional use only

1.4. Supplier's details

Supplier

Klüber Lubrication München GmbH & Co. KG
Geisenhausenerstr. 7
81379 München
Germany
T +49 89 7876-0
mcm@klueber.com

Department issuing data specification sheet

Hilti AG
Feldkircherstraße 100
FL 9494 Schaan
Liechtenstein
T +423 234 2111
product.compliance-power.tools@hilti.com

1.5. Emergency phone number

Emergency number	Emergency CONTACT (24-Hour-Number): GBK GmbH Global Regulatory Compliance +49 (0)6132-84463
------------------	---

SECTION 2: Hazard identification

2.1. Classification of the substance or mixture

Classification according to the United Nations GHS

Not classified

2.2. GHS Label elements, including precautionary statements

Labelling according to the United Nations GHS

No labelling applicable

2.3. Other hazards which do not result in classification

No additional information available

SECTION 3: Composition/information on ingredients

3.1. Substances

Not applicable

Kluebersynth GEM 4-32 N (H)

Safety Data Sheet

according to the United Nations GHS (Rev. 10, 2023)

3.2. Mixtures

Name	Product identifier	%	Classification according to the United Nations GHS
1-Propene, 2-methyl-, sulfurized	CAS-No.: 68511-50-2	1 – 2.5	Hazardous to the aquatic environment – Chronic Hazard, Category 4, H413

Full text of H-statements: see section 16

SECTION 4: First-aid measures

4.1. Description of necessary first-aid measures

First-aid measures general	Never give anything by mouth to an unconscious person. If you feel unwell, seek medical advice (show the label where possible).
First-aid measures after inhalation	Remove person to fresh air and keep comfortable for breathing. Allow the victim to rest. If experiencing respiratory symptoms: Call a poison center or a doctor. If breathing is irregular or stopped, administer artificial respiration.
First-aid measures after skin contact	Take off contaminated clothing. Wash skin with plenty of water. If skin irritation occurs: Get medical advice/attention.
First-aid measures after eye contact	IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing. Consult an ophthalmologist if irritation persists.
First-aid measures after ingestion	Move the affected person to the fresh air. Rinse mouth. Do NOT induce vomiting. Get medical advice/attention.

4.2. Most important symptoms/effects, acute and delayed

Symptoms/effects	No additional information.
Potential adverse human health effects and symptoms	Based on available data, the classification criteria are not met.

4.3. Indication of immediate medical attention and special treatment needed, if necessary

Treat symptomatically.

SECTION 5: Fire-fighting measures

5.1. Suitable extinguishing media

Suitable extinguishing media	Water spray. Alcohol resistant foam. Dry powder. Carbon dioxide.
Unsuitable extinguishing media	Do not use a heavy water stream.

5.2. Specific hazards arising from the chemical

Explosion hazard	No direct explosion hazard.
Reactivity in case of fire	Decomposition products may be a hazard to health.
Hazardous decomposition products in case of fire	Carbon oxides (CO, CO ₂). Sulphur oxides.

5.3. Special protective actions for fire-fighters

Firefighting instructions	Exercise caution when fighting any chemical fire. Do not enter fire area without proper protective equipment, including respiratory protection. Prevent fire fighting water from entering the environment.
Protection during firefighting	Do not attempt to take action without suitable protective equipment. Self-contained breathing apparatus. Complete protective clothing.

SECTION 6: Accidental release measures

6.1. Personal precautions, protective equipment and emergency procedures

Prevention Measures for Secondary Accidents	No additional information available.
---	--------------------------------------

Kluebersynth GEM 4-32 N (H)

Safety Data Sheet

according to the United Nations GHS (Rev. 10, 2023)

6.1.1. For non-emergency personnel

Protective equipment	Wear recommended personal protective equipment.
Emergency procedures	Ventilate spillage area. Evacuate unnecessary personnel.

6.1.2. For emergency responders

Protective equipment	Do not attempt to take action without suitable protective equipment. Equip cleanup crew with proper protection. For further information refer to section 8: "Exposure controls/personal protection".
Emergency procedures	Ventilate area. Evacuate unnecessary personnel. Stop leak if safe to do so.

6.2. Environmental precautions

Prevent entry to sewers and public waters. Notify authorities if liquid enters sewers or public waters. Avoid release to the environment.

6.3. Methods and materials for containment and cleaning up

For containment	Absorb spilled material with sand or earth. Contain any spills with dikes or absorbents to prevent migration and entry into sewers or streams. Stop leak without risks if possible.
Methods for cleaning up	Take up liquid spill into absorbent material. Soak up spills with inert solids, such as clay or diatomaceous earth as soon as possible. Collect spillage. Store away from other materials.
Other information	Dispose of materials or solid residues at an authorized site.

SECTION 7: Handling and storage

7.1. Precautions for safe handling

Precautions for safe handling	Ensure good ventilation of the work station. Wear personal protective equipment. Do not get in eyes, on skin, or on clothing. Do not breathe vapours, spray. Wash hands and other exposed areas with mild soap and water before eating, drinking or smoking and when leaving work. Provide good ventilation in process area to prevent formation of vapour.
Hygiene measures	Do not eat, drink or smoke when using this product. Always wash hands after handling the product.

7.2. Conditions for safe storage, including any incompatibilities

Technical measures	Keep in a cool, well-ventilated place away from heat. Comply with applicable regulations.
Storage conditions	Keep cool. Protect from sunlight. Keep container closed when not in use. Keep only in original container.
Heat and ignition sources	Keep away from heat, hot surfaces, sparks, open flames and other ignition sources. No smoking.

SECTION 8: Exposure controls/personal protection

8.1. Control parameters

Monitoring methods	
Monitoring methods	A specific exposure sampling method is not available.

8.2. Appropriate engineering controls

Appropriate engineering controls	Ensure good ventilation of the work station.
Environmental exposure controls	Avoid release to the environment.

8.3. Individual protection measures, such as personal protective equipment (PPE)

Personal protective equipment:

Avoid all unnecessary exposure.

Hand protection	protective gloves. Nitrile rubber gloves
Eye protection	Wear security glasses which protect from splashes
Skin and body protection	Wear suitable protective clothing

Kluebersynth GEM 4-32 N (H)

Safety Data Sheet

according to the United Nations GHS (Rev. 10, 2023)

Respiratory protection

Avoid breathing dust, mist or spray. In order to avoid inhalation of mist/vapour, all spraying must be done wearing adequate respirator

Personal protective equipment symbol(s)



8.4. Exposure limit values for the other components

No additional information available

SECTION 9: Physical and chemical properties

9.1. Basic physical and chemical properties

Physical state	Liquid
Colour	Yellow.
Odour	characteristic.
Odour threshold	Not available
Melting point	Not applicable
Freezing point	Not available
Boiling point	Not available
Flammability	Not available
Lower explosion limit	Not available
Upper explosion limit	Not available
Flash point	≥ 200 °C ISO 2592
Auto-ignition temperature	Not available
Decomposition temperature	Not available
pH	Not available
pH solution	Not available
Viscosity, kinematic (calculated value) (40 °C)	32 mm²/s (40 °C)
Partition coefficient n-octanol/water (Log Kow)	Not available
Vapour pressure	< 0.001 hPa (20 °C)
Vapour pressure at 50°C	Not available
Density	0.85 g/cm³ (20°C)
Relative density	Not available
Relative vapour density at 20°C	Not available
Solubility	insoluble in water.
Particle size	Not applicable

9.2. Data relevant with regard to physical hazard classes (supplemental)

VOC content	0.14 %
-------------	--------

SECTION 10: Stability and reactivity

10.1. Reactivity

The product is non-reactive under normal conditions of use, storage and transport.

10.2. Chemical stability

Stable under normal conditions.

10.3. Possibility of hazardous reactions

No dangerous reactions known under normal conditions of use.

10.4. Conditions to avoid

Direct sunlight. Extremely high or low temperatures.

Kluebersynth GEM 4-32 N (H)

Safety Data Sheet

according to the United Nations GHS (Rev. 10, 2023)

10.5. Incompatible materials

No additional information available

10.6. Hazardous decomposition products

Under normal conditions of storage and use, hazardous decomposition products should not be produced.

SECTION 11: Toxicological information

11.1. Information on toxicological effects

Acute toxicity (oral)	Not classified
Acute toxicity (dermal)	Not classified
Acute toxicity (inhalation)	Not classified
Skin corrosion/irritation	Not classified
Serious eye damage/irritation	Not classified
Respiratory or skin sensitization	Not classified
Germ cell mutagenicity	Not classified
Carcinogenicity	Not classified
Reproductive toxicity	Not classified
STOT-single exposure	Not classified
STOT-repeated exposure	Not classified
Aspiration hazard	Not classified

Kluebersynth GEM 4-32 N (H)	
Viscosity, kinematic	32 mm²/s (40 °C)
Potential adverse human health effects and symptoms	Based on available data, the classification criteria are not met.

SECTION 12: Ecological information

12.1. Toxicity

Ecology - general	The product is not considered harmful to aquatic organisms nor to cause long-term adverse effects in the environment.
Hazardous to the aquatic environment, short-term (acute)	Not classified
Hazardous to the aquatic environment, long-term (chronic)	Not classified

12.2. Persistence and degradability

Kluebersynth GEM 4-32 N (H)	
Persistence and degradability	No additional information available.
1-Propene, 2-methyl-, sulfurized (68511-50-2)	
Persistence and degradability	Not rapidly degradable

12.3. Bioaccumulative potential

Kluebersynth GEM 4-32 N (H)	
Bioaccumulative potential	Not established.

12.4. Mobility in soil

Kluebersynth GEM 4-32 N (H)	
Mobility in soil	No additional information available



Kluebersynth GEM 4-32 N (H)

Safety Data Sheet

according to the United Nations GHS (Rev. 10, 2023)

12.5. Other adverse effects

Ozone	Not classified
Other adverse effects	No additional information available
Other information	Avoid release to the environment.

SECTION 13: Disposal considerations

13.1. Disposal methods

Regional waste regulation	Disposal must be done according to official regulations.
Waste treatment methods	Dispose of contents/container in accordance with licensed collector's sorting instructions.
Sewage disposal recommendations	Disposal must be done according to official regulations.
Product/Packaging disposal recommendations	Dispose in a safe manner in accordance with local/national regulations.
Ecological waste information	Avoid release to the environment.
Additional information	Do not re-use empty containers.

SECTION 14: Transport information

In accordance with ADR / IMDG / IATA / RID /

ADR	IMDG	IATA	RID
14.1. UN number or ID number			
Not regulated	Not regulated	Not regulated	Not regulated
14.2. UN proper shipping name			
Not regulated	Not regulated	Not regulated	Not regulated
14.3. Transport hazard class(es)			
Not regulated	Not regulated	Not regulated	Not regulated
14.4. Packing group			
Not regulated	Not regulated	Not regulated	Not regulated
14.5. Environmental hazards			
Not regulated	Not regulated	Not regulated	Not regulated
No supplementary information available			

14.6. Special precautions for user

Overland transport
 Not regulated

Transport by sea
 Not regulated

Air transport
 Not regulated

Rail transport
 Not regulated

14.7. Maritime transport in bulk according to IMO instruments

Not applicable

Kluebersynth GEM 4-32 N (H)

Safety Data Sheet

according to the United Nations GHS (Rev. 10, 2023)

SECTION 15: Regulatory information

15.1. Safety, health and environmental regulations specific for the product in question

No additional information available

SECTION 16: Other information

Issue date 10/15/2025
Revision date 10/15/2025

Abbreviations and acronyms

ACGIH - American Conference of Government Industrial Hygienists
ADN - European Agreement concerning the International Carriage of Dangerous Goods by Inland Waterways
ADR - European Agreement concerning the International Carriage of Dangerous Goods by Road
ATE - Acute Toxicity Estimate
BCF - Bioconcentration factor
BLV - Biological limit value
BOD - Biochemical oxygen demand (BOD)
CAS-No. - Chemical Abstract Service number
CLP - Classification Labelling Packaging Regulation; Regulation (EC) No 1272/2008
COD - Chemical oxygen demand (COD)
CSA - Chemical safety assessment
DMEL - Derived Minimal Effect level
DNEL - Derived-No Effect Level
EC-No. - European Community number
EC50 - Median effective concentration
ED - Endocrine disruptor
EN - European Standard
EWC - European waste catalogue
IARC - International Agency for Research on Cancer
IATA - International Air Transport Association
IMDG - International Maritime Dangerous Goods
LC50 - Median lethal concentration
LD50 - Median lethal dose
LOAEL - Lowest Observed Adverse Effect Level
Log Kow - Partition coefficient n-octanol/water (Log Kow)
Log Pow - Partition coefficient n-octanol/water (Log Pow)
MAK - maximum workplace concentration
NOAEC - No-Observed Adverse Effect Concentration
NOAEL - No-Observed Adverse Effect Level
NOEC - No-Observed Effect Concentration
N.O.S. - Not Otherwise Specified
OECD - Organisation for Economic Co-operation and Development
OEL - Occupational Exposure Limit
OSHA - Occupational Safety Health Administration
PBT - Persistent Bioaccumulative Toxic
PNEC - Predicted No-Effect Concentration
PPE - Personal protection equipment
RID - Regulations concerning the International Carriage of Dangerous Goods by Rail
SDS - Safety Data Sheet
STP - Sewage treatment plant
TF - Technical function
ThOD - Theoretical oxygen demand (ThOD)
TLM - Median Tolerance Limit
TWA - Time Weighted Average
VOC - Volatile Organic Compounds



Kluebersynth GEM 4-32 N (H)

Safety Data Sheet

according to the United Nations GHS (Rev. 10, 2023)

Other information

vPvB - Very Persistent and Very Bioaccumulative
 UFI - Unique Formula Identifier
 None.

Full text of H-statements:	
Aquatic Chronic 4	Hazardous to the aquatic environment – Chronic Hazard, Category 4
H413	May cause long lasting harmful effects to aquatic life

SDS_UN_Hilti

This information is based on our current knowledge and is intended to describe the product for the purposes of health, safety and environmental requirements only. It should not therefore be construed as guaranteeing any specific property of the product.